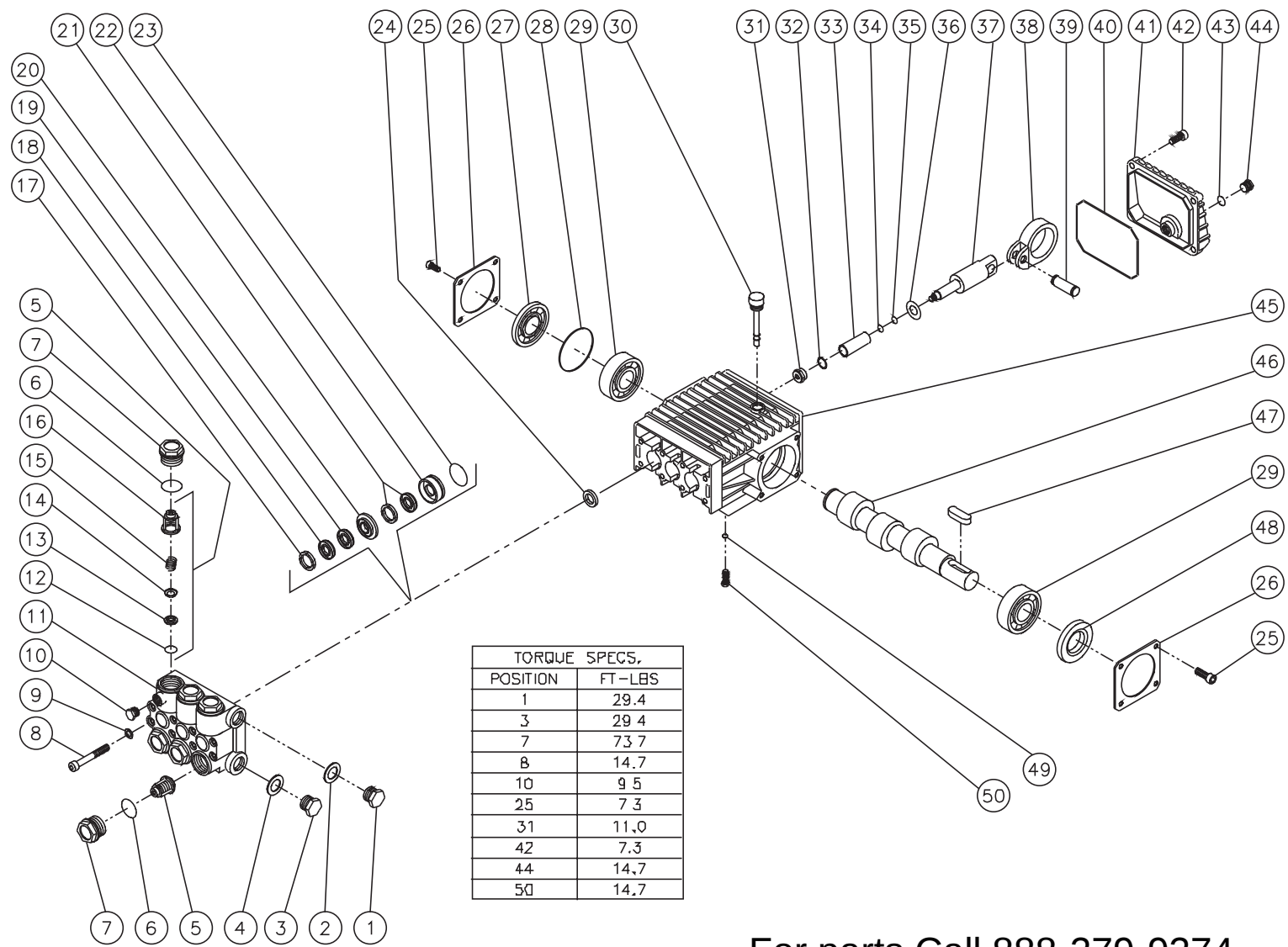


PUMP ASSEMBLY (3-0121)



For parts Call 888-279-9274

3-0121-042600-RD

PUMP ASSEMBLY (3-0121)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	39-0018	1	21	Low Pressure Seal (See 852-0114)	N/A Sep.	3	41	Crankcase Cover	46-0571	1
2	Washer	28-0600	1	22	Low Pressure Seal Retainer	46-0612	3	42	Bolt	27-8401	5
3	Plug	39-0019	1	23	O-ring	25-0048	3	43	O-ring	25-0014	1
4	Washer	28-0601	1	24	Oil Seal	26-0046	3	44	Plug	39-0017	1
5	Valve Assembly (Inc. 12-16) (See 70-0028)	N/A Sep.	6	25	Bolt	27-8000	4	45	Crankcase	46-0570	1
6	O-ring	25-0012	6	26	Retainer/Oil Level/Spacer	46-0084	1	46	Crankshaft	46-0601	1
7	Valve Plug	39-0071	6	27	Oil Level Indicator	46-0574	1	47	Key	46-0602	1
8	Bolt	27-8439	8	28	O-ring	25-0060	1	48	Oil Seal	46-0604	1
9	Lockwasher	29-0154	8	29	Ball Bearing	48-0050	1	49	Lockwasher	29-0054	4
10	Plug	39-0032	1	30	Oil Dip Stick	46-0143	1	50	Bolt	27-8042	4
11	Pump Manifold	46-0614	1	31	Nut	46-0168	3		Valve Kit (Inc. 6 each 5, 12-16)	70-0028	
12	O-ring (See 70-0028)	N/A Sep.	6	32	Washer	46-0166	3		Head Ring Kit (Inc. 3 each 17)	70-0026	
13	Valve Seat (See 70-0028)	N/A Sep.	6	33	Plunger	46-0603	3		Packing Kit (Inc. 3 each 18, 19, 21)	70-0025	
14	Valve Plate (See 70-0028)	N/A Sep.	6	34	O-ring	25-0045	3		Packing Assembly Kit (Inc. 3 each 17-19, 21)	852-0114	
15	Valve Spring (See 70-0028)	N/A Sep.	6	35	Back-up Ring	25-0143	3		Intermediate Retainer Kit (Inc. 3 each 20)	70-0122	
16	Valve Cage (See 70-0028)	N/A Sep.	6	36	Washer	28-1018	3		Retainer Kit (Inc. 3 each 22, 23)	70-0123	
17	High Pressure Head Ring (See 852-0114)	N/A Sep.	3	37	Piston Guide	46-0573	3		Packing Kit (Inc. 17-23)	70-0027	
18	High Pressure V-packing (See 852-0114)	N/A Sep.	3	38	Connecting Rod	46-0572	3		Pump- Short Block Kit (Inc. 24-48)	3-0135	
19	V-packing Support (See 852-0114)	N/A Sep.	3	39	Connecting Rod Pin	43-0079	3				
20	High Pressure Seal Retainer	46-0608	3	40	O-ring	25-0317	1				